

## TECHNICAL DATA SHEET

# MS-400G

## HIGH SOLIDS NON-SLIP DECK COATING

### MIL-PRF-24667B Type I Comp G

### Description

**MS-400G** is a high solids, two-part, general purpose non-slip deck coating designed to provide maximum wear & impact resistance on U.S. Naval vessels.

Fire retardant in the cured state, **MS-400G** is resistant to fire and jet blast, most acids, alkalis, solvents, grease, oil, salt water, detergents, alcohol, gasoline, jet fuels, cellulube and other hydraulic fluids. Because of its tenacious bond, rust will not creep under the coating if fractured.

In accordance with NAVSEA guidance to non-skid systems, **MS-400G** is designed to be used in conjunction with the following ITW American Safety Technologies MIL-SPEC and NAVSEA approved products: MS-7C/MS-7CZ Primer and MS-200/MS-180 Color Topping.

### Surface Preparation

**MS-400G** can be applied to any clean, dry surface. All rust, mill scale, paint, dirt, grease, oil, etc. must be completely removed. Recommended methods of cleaning steel surfaces are as follows:

- a. Grit-blasting to SA 2.5 (near white metal) or SSPC-SP10 is the preferred method of cleaning and results in the best surface for adhesion.
- b. Where grit-blasting is not feasible, power tool cleaning utilizing power sanders fitted with #16 grit aluminum oxide sanding discs can produce a sufficiently clean surface provided cleaning is carefully and intensively done.
- c. If there is oil or grease on the surface, it must be removed prior to cleaning. The preferred method is to scrub with a strong detergent and flush area thoroughly while still wet. An alternative method is to remove the grease or oil with a solvent such as xylene. Solvents are flammable and must be handled with care. It is important that the solvent not be allowed to evaporate during the cleaning process and redeposit grease or oil on the deck.

It is recommended that MS-7C/MS-7CZ Primer be applied on steel surfaces immediately after the surface has been cleaned and before rust or oxidation has had a chance to form or surface becomes dirty or contaminated in any way.

Refer to the **MS-400G ASTM-F718** for detailed environmental limitations, surface preparation, mixing, and application instructions. Documents are available at: [WWW.ITWAST.COM](http://WWW.ITWAST.COM)

### Specifications

#### V.O.C.

- 0.9 lbs. per gal.  
(114 grams/liter)

#### Volume Solids (%)

- 86%

#### Pot Life

- 2 hours @ 70°F (21°C)

#### Hard Dry

- 24 hours @70°F (21°C)

#### Cure Time

- 4 days @70°F (21°C)

#### Estimated Coverage

- 20-30 sq. ft. per gal. - roller
- 18-22 sq. ft. per gal. - notched trowel

#### Weight per Gallon

- 18.7 lbs. per gal.  
(2.3 kg./liter)

#### Flash Point

- 102°F (39°C)-CC

#### Coefficient of Friction

##### IAW MIL-SPEC

- Dry -0.99
- Wet -0.94

#### Packaging

- 5 gallons in 61/2 gal kit

#### Standard Color

- Dark Gray (36076)

---

## Mixing

---

**MS-400G** is designed to be applied over a freshly blasted and primed surface.

1. **MS-400G** is a two-part coating consisting of a base material and a hardener.
2. Pre-mix base component. Make sure all settlement is lifted off the bottom of the container and is uniformly dispersed in the material.
3. Add entire contents of hardener bag into base material. Mix hardener and base material with a mechanical mixer for approximately 3-5 minutes or until mixed material assumes a uniform color and appearance. Material can be immediately applied since induction time is not required.
4. Working pot life is approximately 2 hours at 70°F (21°C). Pot life is increased at lower temperatures and decreased at higher temperatures.
5. **MS-400G** can be applied at ambient temperatures between 40°F and 100°F. At below 50°F surface temperature, curing time will increase substantially. Application when surface temperature is above 120°F or below 40°F is not recommended. Avoid application during periods of high humidity.
6. **MS-400G** can be applied by roller or notched trowel.

---

## Application Techniques

---

### Roller

1. Use a phenolic roller available from American Safety Technologies. It is important that the rolled profile expose the maximum amount of non-slip aggregate. If aggregate is not properly exposed, the coating may become slippery when wet.
2. Pour a "ribbon" of **MS-400G** on the surface 2' to 3' long and approximately 4" to 6" wide. Roll material in one direction only, in slow straight strokes pulling material toward you with a moderate amount of pressure on roller handle. Do not over-roll too many times or press down too heavily. Be careful that material does not build up too thickly along welds (roll across welds, not along them). Material applied too thickly may not properly cure.
3. Higher temperatures will shorten drying time and conversely, lower temperatures and high relative humidity will lengthen drying time. Exterior applications must be protected from rain at least 12 to 24 hours after application according to humidity. Protect from heavy or extended exposure to water, oil and chemicals for 5 to 7 days during final cure.

### Notched Trowel

1. Use a NAVSEA approved notched trowel.
2. Pour a "ribbon" of **MS-400G** on the surface 2' to 3' long and approximately 4" to 6" wide. Spread material by pushing trowel forward.
3. Using an even stroke, pull the non-skid toward the applier at a 60° angle from the deck to the handle. Remove any excess skid build-up from the squeegee prior to making second pass by hitting rubber insert on the deck. When pouring non-skid for continuation of ridge profile, pour non-skid on top of end trail to avoid gaps or low spots.
4. The applier should obtain straight even strokes to give the area a uniform appearance.

---

## Surface Maintenance

---

To maintain the non-slip, safety performance of **MS-400G**, we recommend periodic cleaning with an approved cleaner/degreaser in accordance with current military directives. Scrub surface with a longhandled, fiber bristled brush or floor machine. Rinse with clean water and dry.

Foreign matter such as chewing gum, should be removed with a scraper or putty knife and then cleaned as above.

MS-400G TDS Rev 2 31505 Made in U.S.A.

### CAUTION

Read Material Safety Data Sheet before using this material.

Contains epoxy resins. Catalyst contains Amines. Use only with adequate cross ventilation. Keep away from extreme heat, sparks and open flame. Avoid prolonged breathing of vapors. For dizziness, seek fresh air. Toxic material. Avoid contact with skin. Use gloves, goggles and coveralls. In case of spillage on clothing, change clothing to prevent prolonged contact with skin. Wash contaminated clothing before reuse. Discard contaminated shoes. In case of accidental contact with skin, wash immediately with soap and water. In case of eye contact, flush thoroughly with plenty of water and call physician. If swallowed accidentally, do not induce vomiting. Seek medical attention immediately.

The user of this product is responsible for making its own evaluation and tests regarding the capabilities, safety, utility, suitability and application of the product, and assumes all risks and liabilities resulting from the use or application of the product, whether used alone or with other products. American Safety Technologies (herein referenced to as the COMPANY) warrants only that the product conforms to the specifications contained in product Technical Data Sheets published by the COMPANY, a copy of which is available to the user. If the product fails to conform to this warranty, the user shall return the product within 10 days of the purchase date with a note specifying the defect and the COMPANY will either replace the product or at its option, return the purchase price. EXCEPT AS EXPRESSLY PROVIDED IN THIS PARAGRAPH, THE COMPANY MAKES NO REPRESENTATIONS OR WARRANTIES OF ANY KIND, NATURE OR DESCRIPTION, EXPRESS OR IMPLIED, INCLUDING, WITHOUT LIMITATION, ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE, AND HEREBY DISCLAIMS THE SAME.

In no event shall the COMPANY be liable to the user of this product, whether in contract or in tort or under any other legal theory (including, without limitation, negligence), for damages which exceed the purchase price of the product, or for any indirect, incidental, consequential or similar damages, arising out of sale, use or application of the product, or for any claim made against the user by any other party, even if American Safety Technologies has been advised of the possibility of such claim.