

TECHNICAL DATA SHEET MS-7C LOW V.O.C. METAL PRIMER

MIL-PRF-24667B

Description

MS-7C Metal Primer is a heavy duty, corrosion resistant, epoxy-polyamide primer which forms a tough abrasion resistant film that protects the substrate from salt and chemical attack. Designed to meet the extreme demands of a system in marine environments, **MS-7C** provides excellent protection of surfaces against aggressive and corrosive environments.

MS-7C Metal Primer is designed to be used in conjunction with ITW American Safety Technologies non-slip floor and decking products and meets the low volatile organic compound requirements of California and NAVSEA air pollution guidelines.

Surface Preparation

Metal:

1. **MS-7C** can be applied to any clean, dry surface. All rust, mill scale, paint, dirt, grease, oil, etc. must be completely removed. Recommended methods of cleaning metal & aluminum surfaces are as follows:

a. Grit-blasting to SSPC-SP10 or UHP WJ NACE/SSPC SP12 WJ-2/NV-2 are preferred method of cleaning that results in the best surface for adhesion.

b. Where grit-blasting is not feasible, power tool cleaning utilizing power sanders fitted with #16 grit aluminum oxide sanding discs can produce a sufficiently clean surface provided cleaning is carefully and intensively done.

c. Remove oil, dirt, wax, etc., by dissolving in an approved water-based cleaner/degreaser. An alternative method is to remove the grease or oil with a solvent such as xylene. Solvents are flammable and must be handled with care. It is important that the solvent not be allowed to evaporate during the cleaning process and redeposit grease or oil on the deck. Ample solvent must be applied to the surface to completely dissolve the grease and oil and the solvent containing the dissolved grease and oil must be wiped up with clean rags before the solvent dries.

2. After cleaning, all loose particles must be removed by brushing, air hosing or similar method.

Porous surfaces such as concrete and wood should be primed with PS-100 WB Primer/Sealer available from ITW-American Safety Technologies.

Specifications

V.O.C.

- 2.7 lbs. per gal.
(328) grams/liter)

Volume Solids (%)

- 65%

Pot Life

- 4 hours @ 70°F (21°C)

Dry Time

- To Tack Free
1 3/4 hour @70°F (21°C)
- To Recoat
12 hours @70°F (21°C)

Estimated Coverage

- 270 sq. ft./gal.
(4 milsDFT/6.5 milsWFT)

Weight per Gallon

- 12.5 lbs. per gal.
(1.5 kg./liter)

Flash Point

- 102°F (39°C)-CC

Packaging

- 1 gallon kits
- 5 gallon kits

Colors

- Gray / Buff

Refer to the **MS-7C ASTM-F718** for detailed environmental limitations, surface preparation, mixing, and application instructions. Documents are available at: WWW.ITWAST.COM

Application

1. Application should only take place when surface and ambient temperature is 40°F (4.4°C) or above and the material temperature is no lower than 50°F. Application not recommended with surface temperatures over 140°F. Surface to be painted must be at least 5°F(3°C) above the dew point.

2. **MS-7C** should be applied to a minimum 2-3 mils (50-75 microns) dry film thickness above the averaged surface profile.

3. **MS-7C** can be applied by spray, roller or brush. Spraying should be done perpendicular to the surface to insure complete coverage. Each pass of the spray gun should overlap the previous pass by 50%. Weld seams and edges should be stripe coated prior to complete prime coat.

4. **MS-7C** is a two-part compound. Mechanically mix the base portion until homogenous. Pour the hardener into the container of base material and mechanically stir thoroughly until uniform (approximately three minutes). **NO THINNERS MAY BE ADDED.**

Make sure that all sediment is stirred up off the bottom of the can.

5. **MS-7C** does not require the usual induction period and may be applied immediately after mixing. Working pot life is 4 hours at 70°F.

6. The primed surface should be protected from contamination. Block off area to prevent any foot or rolling traffic.

7. If the non-skid application is delayed so that the surface becomes contaminated, clean the area again. Tack coat is not normally required provided the non-skid application is made within 7 days at 70°F (21°C). After 7 days, the primed surface must be mechanically abraded or brush blasted prior to application of a tack coat.

8. Clean tools and spray equipment immediately after completing installation using an epoxy solvent such as xylene or propylene glycol monomethyl ether.

CAUTION

Read Material Safety Data Sheet before using this material.

Contains epoxy resins. Catalyst contains Amines. Use only with adequate cross ventilation. Keep away from extreme heat, sparks and open flame. Avoid prolonged breathing of vapors. For dizziness, seek fresh air. Toxic material. Avoid contact with skin. Use gloves, goggles and coveralls. In case of spillage on clothing, change clothing to prevent prolonged contact with skin. Wash contaminated clothing before reuse. Discard contaminated shoes. In case of accidental contact with skin, wash immediately with soap and water. In case of eye contact, flush thoroughly with plenty of water and call physician. If swallowed accidentally, do not induce vomiting. Seek medical attention immediately.

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